

Composite Repair System



Belzona SuperWrap II is a composite repair solution designed to restore strength to weakened or holed metallic substrates. Developed for applications on pipes and process vessels, it is also suitable for safety critical and pressurised systems, and can be used on bends, tees and other complex geometries.

A unique combination of a 100% solids resin, carbon and glass fibre reinforcement sheet, and a compression film ensures a quick and simple application. It can remain maintenance-free for up to 20 years.

Belzona SuperWrap II is available in a choice of three resin grades designed for applications in cooler or hotter climates, as well as for high temperature service of up to 150°C/302°F.

Technical Data	Mixing Ratio (Base:Solidifier)	2.5 : 1 by volume	2.9 : 1 by weight
	Working Life	18 minutes at 20°C (68°F)	
	Shelf Life	3 years	
	Glass Transition Temperature	53°C (127°F) at 20°C (68°F) cure	
	Adhesion (Tensile Shear)	Mild steel: 15.5 MPa (2,246 psi) at 40°C (104°F) cure	
	Flexural Strength	0° axis: 658 MPa (95.48x10 ³ psi)	90° axis: 166 MPa (24.05x10 ³ psi)
	Tensile Strength	0° axis: 524 MPa (75.98x10 ³ psi)	90° axis: 126 MPa (18.27x10 ³ psi)
	Shore D Hardness	90 at 20°C (68°F) cure and test	
	Adhesion (pull-off)	Mild steel: 38.1 MPa (5,520 psi)	
	Coverage rate	0.75 litres (0.86 kg) per m ² of Belzona 9381 fabric	

Cure Times	Temperature	5°C (41°F)	10°C (50°F)	20°C (68°F)
	Touch dry	8 hours	7 hours	3 hours
	Full service	48 hours	24 hours	24 hours
	Contact with chemicals	7 days	4 days	2 days

*Please consult the Product Specification Sheet (PSS) and Instructions for Use (IFU) for the latest technical data.



Belzona SuperWrap II can be designed and applied in accordance with ISO 24817/ASME PCC-2 standards

Application:



1. Preparation

Repair any thin- or through-wall defects prior to application.



2. Wetting Out

The substrate and the reinforcement sheet are wetted out with resin.



3. Wrapping

Wrap or patch is applied according to design or procedure.



4. Consolidating

Release film is used to compress and tighten the wrap.



5. Inspection

Once cured, release film is removed and the wrap is inspected.

Key Benefits:

- Quick return to service

Wet-on-wet application procedure and fast cure ensure minimum downtime.

- Extensive damage repaired

Through-wall defects can be repaired by bonding a plate under the wrap with a Belzona adhesive.

- Engineered repair

Belzona SuperWrap II designs and applications can be carried out in accordance with ISO 24817 and ASME PCC-2.

- Strong and durable solution

High Young's modulus and the ultra-high adhesion to the substrate ensure the long-term integrity of the repair and maximise performance, especially on through-wall defects.

- Training and support

Full validated training can be provided for Installers, Supervisors and Designers of the system.

Belzona SuperWrap II Components:

Choice of resin

Belzona 1981, Belzona 1982 or Belzona 1983

Belzona 9381

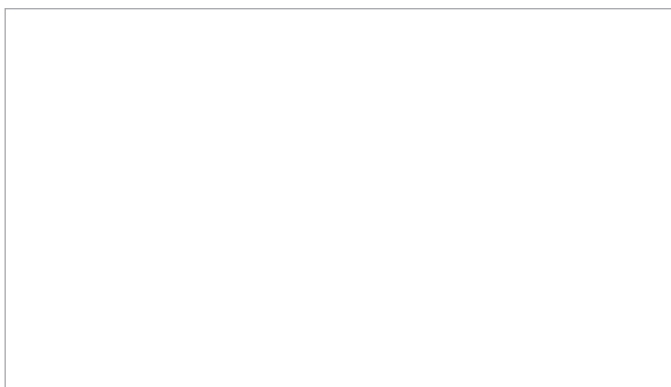
Glass and carbon fibre blend reinforcement sheet

Belzona 9382

Release film for wrap consolidation



For more information, please contact your local Belzona representative:



QUALITY PRODUCTS - TECHNICAL SUPPORT

Belzona products are manufactured under an ISO 9001 Registered Quality Management System.

Belzona has a global distribution network of over 140 Distributors operating in 120 countries. Local support is provided by a trained Technical Consultant who will diagnose the problem, recommend the solution and provide 24-hour, on-site application supervision and advice.